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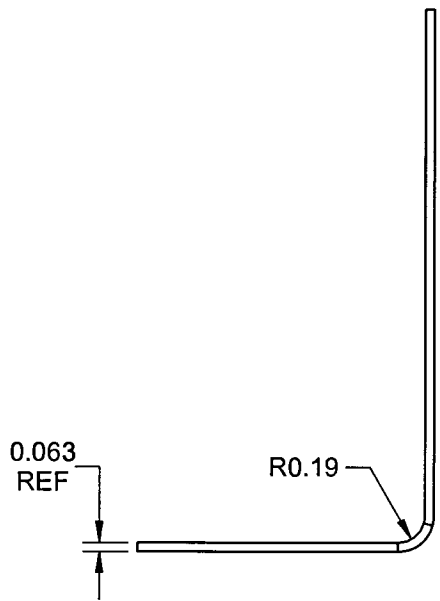
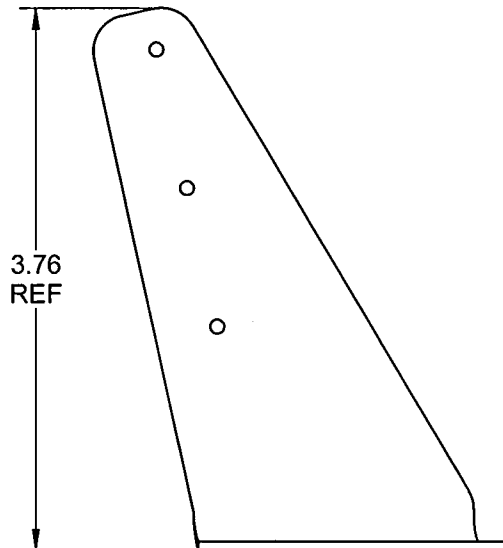
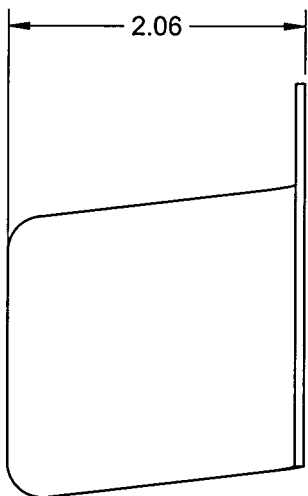
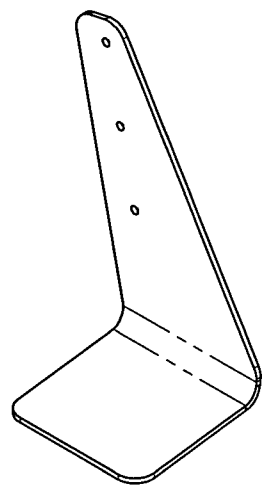
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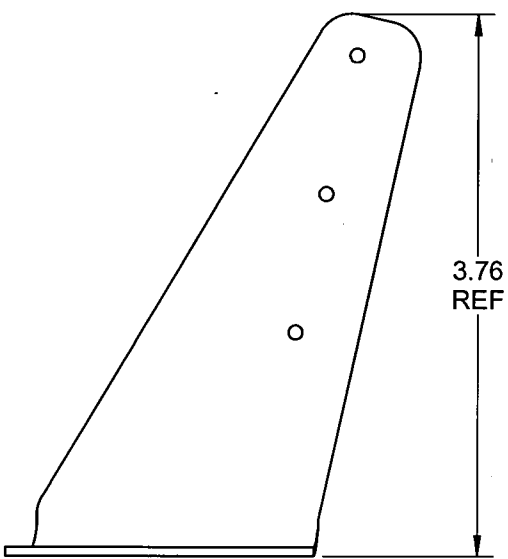
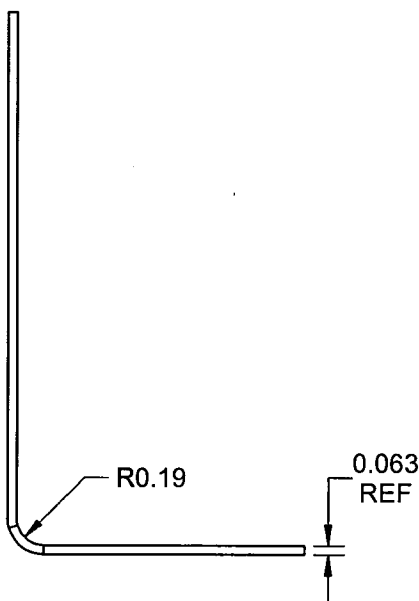
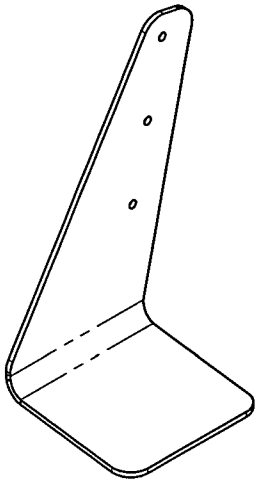
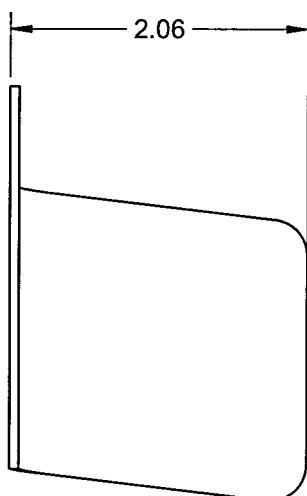
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**D5581-1 CLIP, FWD LH**



**D5581-2 CLIP FWD, RH**

- NOTES:
- 1) MATERIAL: MAKE FROM D5581-1F
  - 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK  
PRIME GREY PER QSI 005, 4.2.1.3.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044, 6.1
  - 7) WEIGHT: 0.06 lbs

RELEASED  
2018 MAR 09  
ECN 18-660

APPROVED

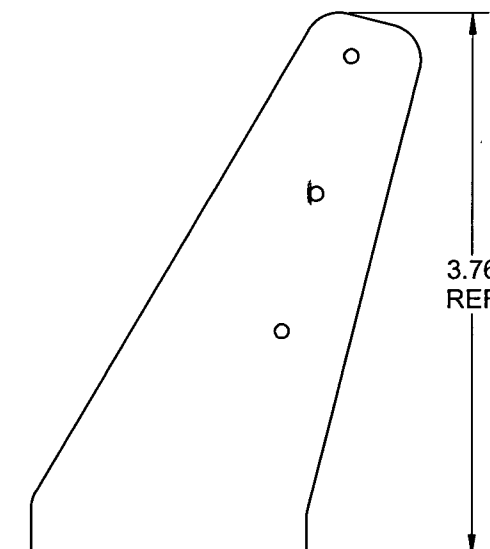
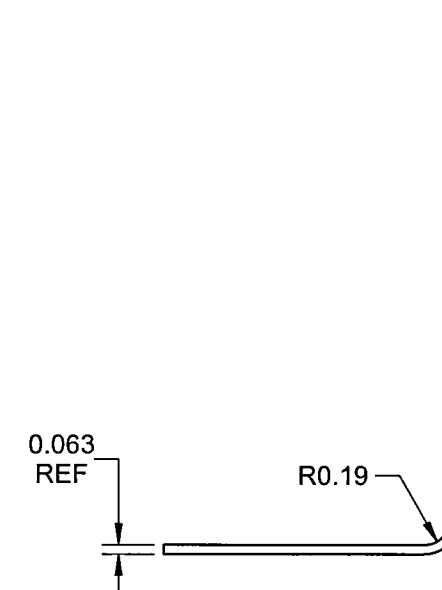
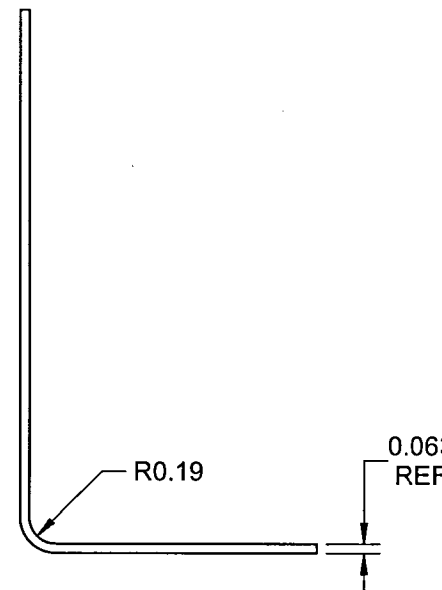
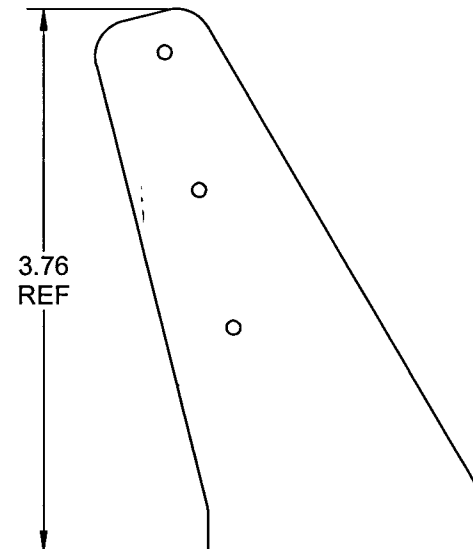
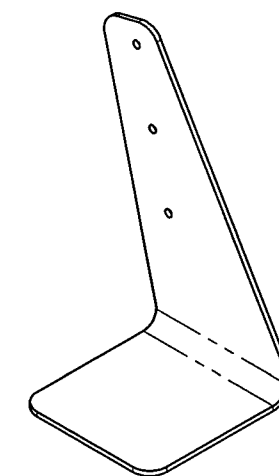
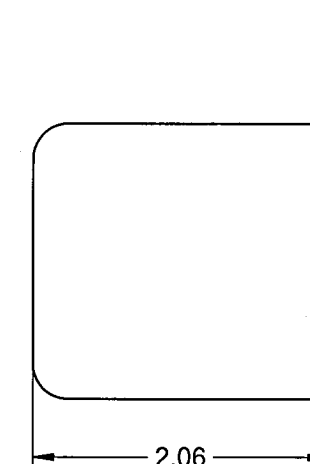
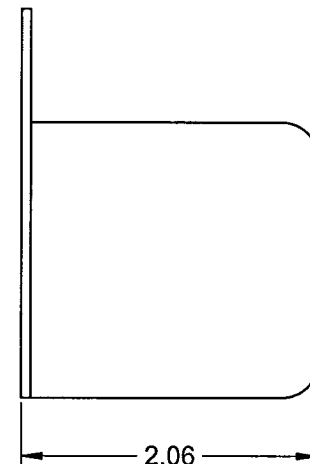
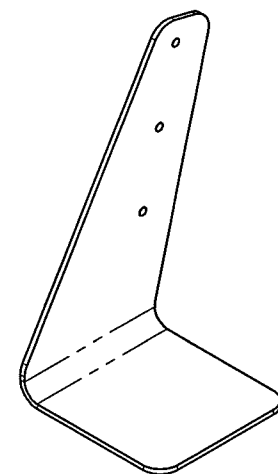
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REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR		
DRAWN	RF			
CHECKED	VS	DRAWING NO. D5581		REV. A
MFG. APPR.	JFS			SHEET 1 OF 3
APPROVED	HS	TITLE CLIP		SCALE
DE APPR.	CP			NTS
DATE	17.10.24	COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

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**D5581-3 CLIP, AFT LH**

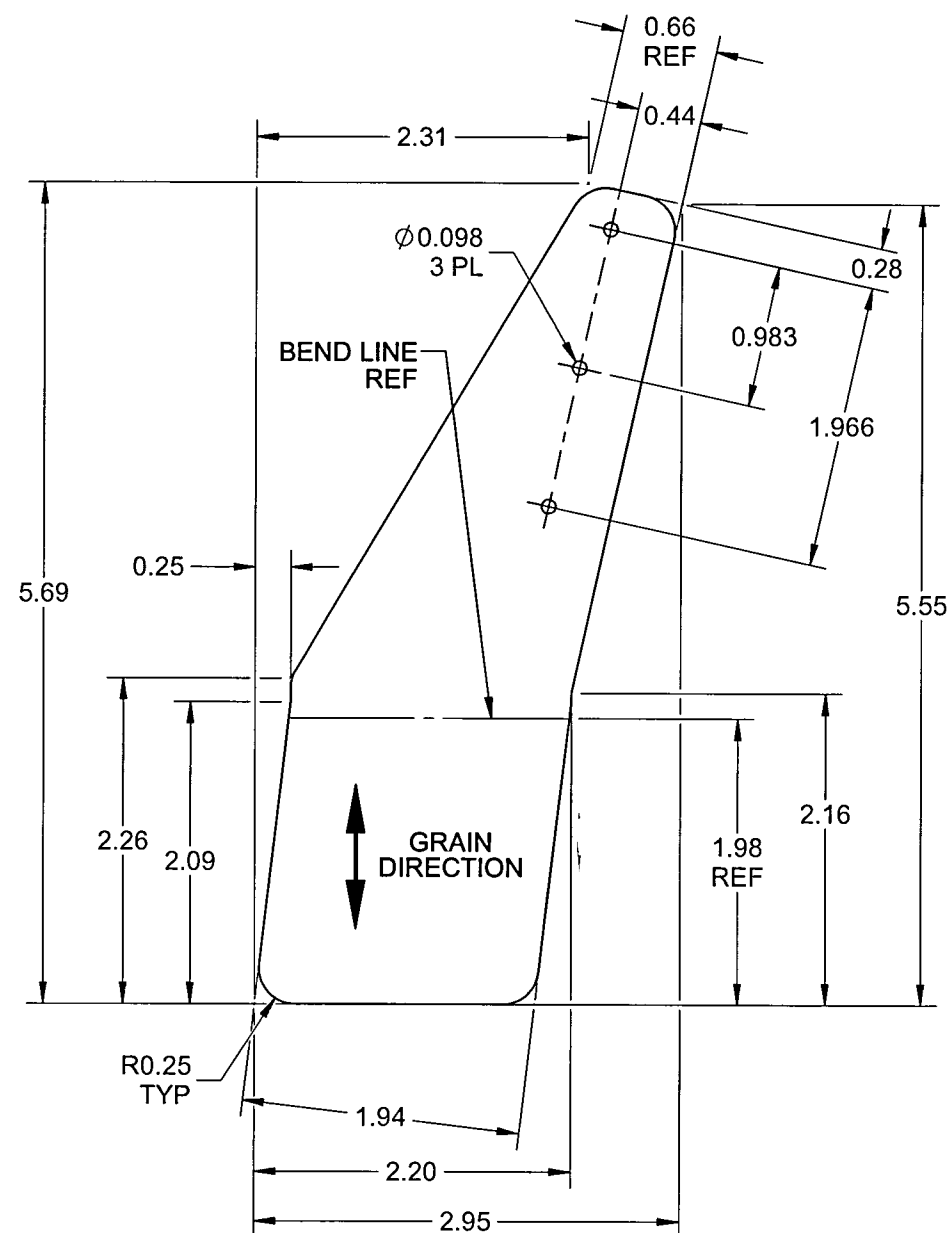
**D5581-4 CLIP, AFT RH**

- NOTES:**
- 1) MATERIAL: MAKE FROM D5581-3F
  - 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK  
PRIME GREY PER QSI 005, 4.2.1.3.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044, 6.1
  - 7) WEIGHT: 0.06 lbs

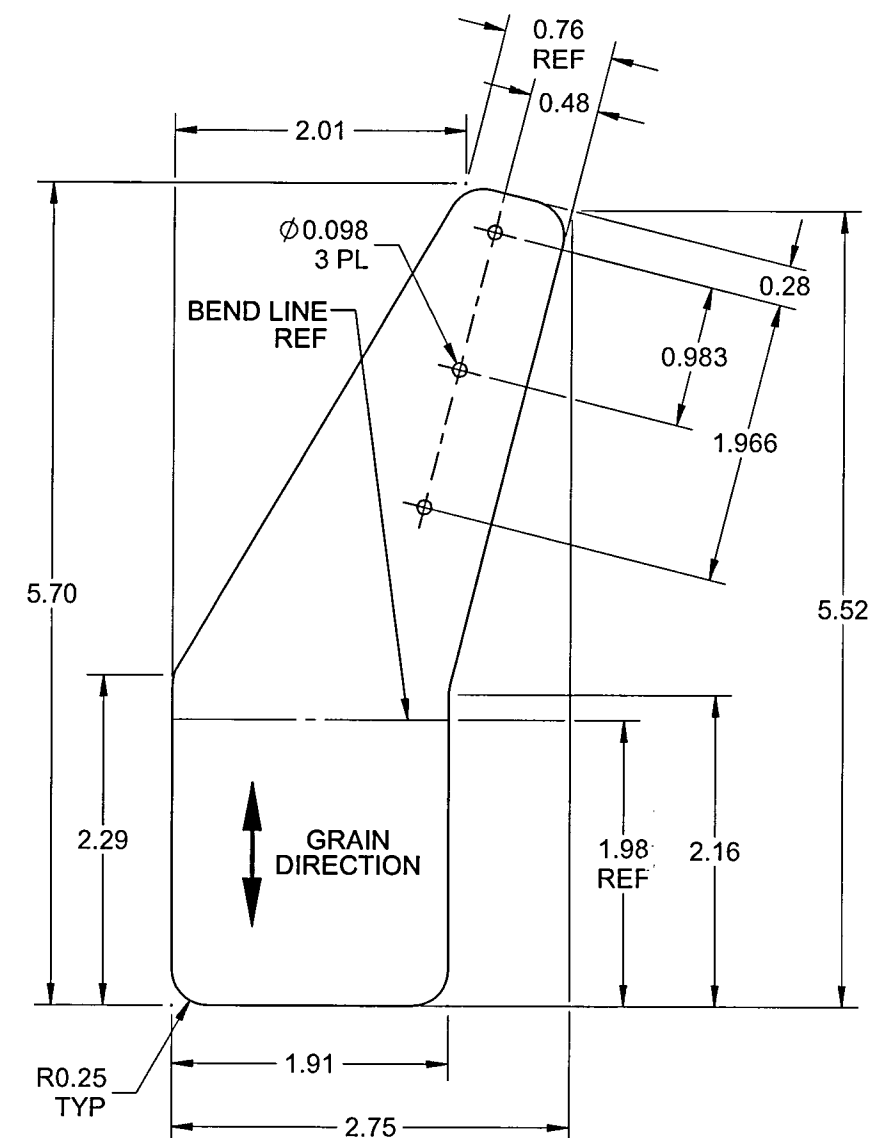
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2018 MAR 09

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DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5581</b>	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	<b>CLIP</b>	NTS
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**D5581-1F CLIP, FWD**  
FLAT PATTERN



**D5581-3F CLIP, AFT**  
**FLAT PATTERN**

NOTES:

1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: D5581-1F/-3F = 0.06 lbs

RELEASED

2018 MAR 09 *gs*

**APPROVED**

DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5581</b>	SHEET 3 OF
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>41</i>	<b>CLIP</b>	NTS
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